

TIME-SERT®

M6x1.0 Extended tooling P/n 1610E2

Commonly used in Mercedes and Dodge sprinter Injector hold down bolt



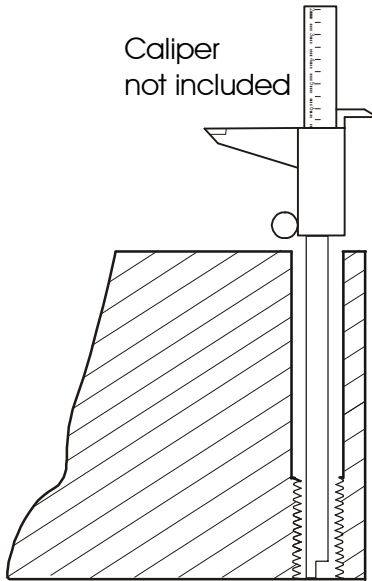
KIT CONTENTS:

- 1 Extension Drill
- 2 Extension Tap
- 3 Extension Driver
- 4 Inserts

Use WD40 for drilling & tapping

-WARNING-
Cutting tools may shatter if broken. The wearing of safety glasses is required in the vicinity of their use.

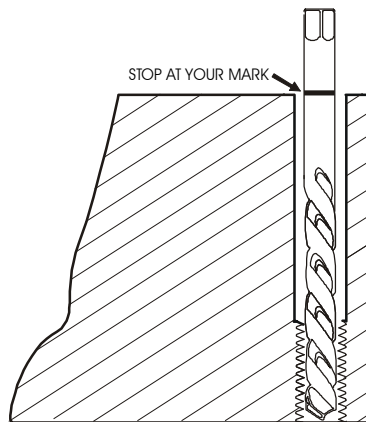
Caliper
not included



1. Use a dial caliper or small screwdriver which can fit down and measure the total depth to bottom of the hole.

Caliper not included.

STOP AT YOUR MARK



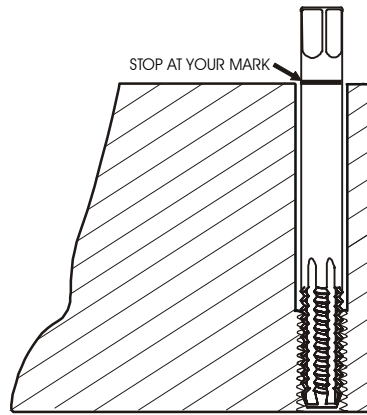
2. Mark your drill shank from the measurement you received from step 1.

Use WD40 on Drill for lubricant. Drill down until your mark is level with the top of the surface.

Use a long air nozzle to blow out chips from hole.

Turn page over to continue on back.

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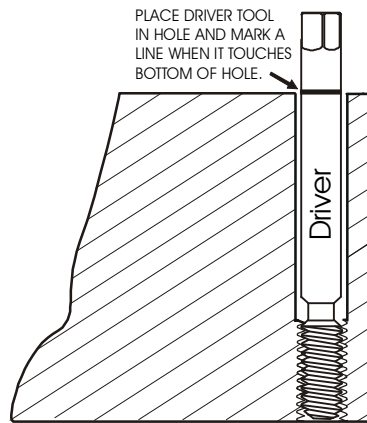


3. Mark your Tap shank from the measurement you received from step 1.

Use WD40 on Tap for lubricant. Tap until your mark is level with the top of the surface. Clear chips as needed when tapping.

Do not use excessive force when nearing the bottom of the hole. If you stop 3mm short this is ok.

Use a long air nozzle to blow out chips from hole. Brake or contact cleaner works well to remove oil.

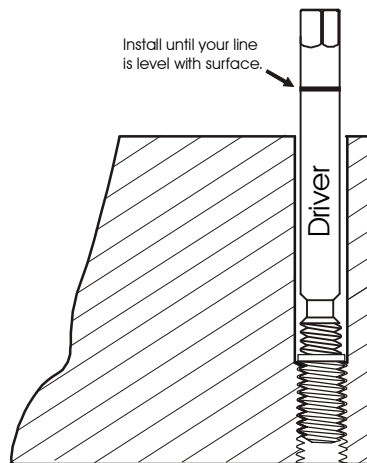


4. Mark Driver tool.

Place Driver tool in hole Before installing the insert.

Place the driver in the hole to touch the bottom of hole and MARK the driver so you have a visual aid to know where the bottom of the hole is.

You do not want to bottom the driver tool out in the hole on installation.



5. Using a few drops of insert driver oil or 30wt motor oil Oil the threads of the DRIVER.

Screw an insert onto the Driver and into the prepared hole. The driver will start to tighten up as it expands the bottom few threads of the insert, continue until the driver loosens up or you reach the MARK on the driver tool you put on previously in step 4.

Remove driver repair is complete.